



Ideas into rapid reality – the low cost, eco-way

MCAE Systems, s.r.o.
Daniel Adam

Mcor Technologies Ltd: Background

- Founded in 2005
- Dr Conor MacCormack, CEO
 - Mechanical Engineer
 - Project Manager, European Airbus A380
- Fintan MacCormack, CTO
 - Electrical Engineer
 - Senior Engineer Kulicke & Soffa, Philadelphia, USA
- European HQ - Ireland, & US Facility
- Irish Government & Silicon Valley Investment
- Official Global Launch – Dec 2011



Main Goals

- Market Leader in Eco Friendly 3D Printing
- Most Accessible / Cost Effective 3D Printer
- Provide A Non Razor / Blade Alternative To The Commercial Sector

Management Team



Mcor Awards



LCEB Best Innovator Company 2008



All Island Seedcorn Competition 2009



Ulster Bank Business Achievers Awards 2009



World Technology Awards: 2009

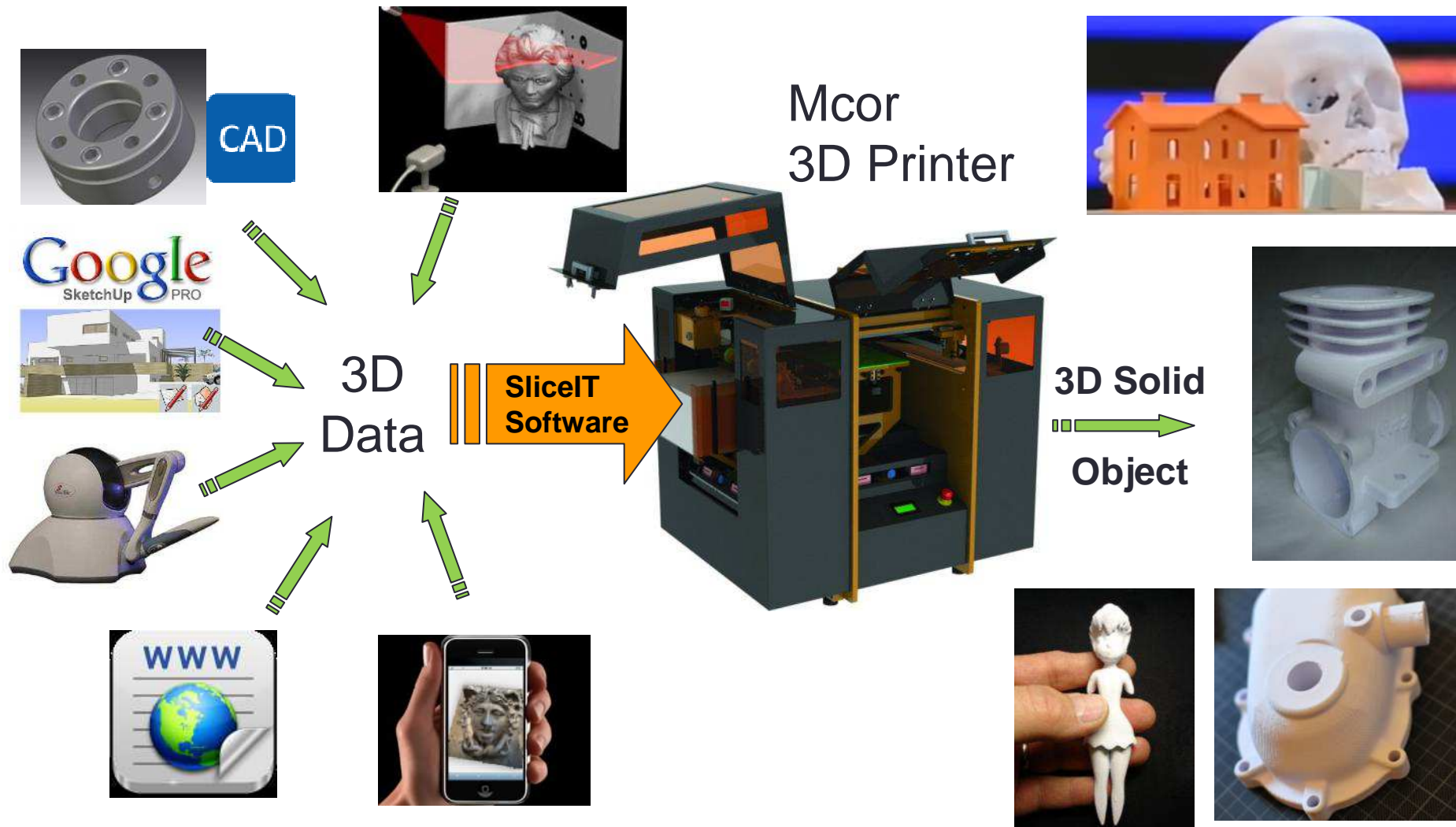


Silicon Valley Comes to Ireland 2011



Best Innovator Exhibitor, RAPID 2012

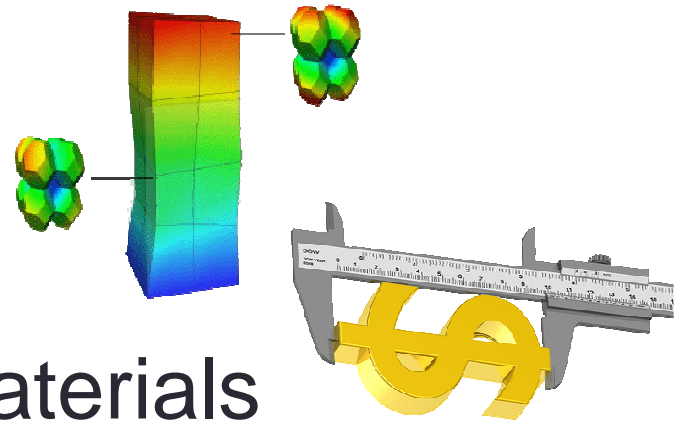
What Is 3D Printing?



Current Challenge

Inaccessibility to 3DP

- Expensive & Unstable Materials
- Labour Intensive / Complex Processes
- Health & Safety
- Non Eco-Friendly

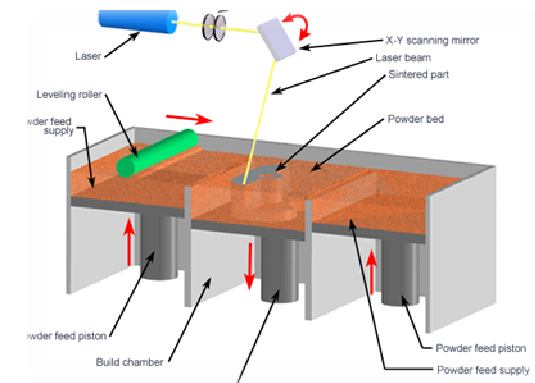
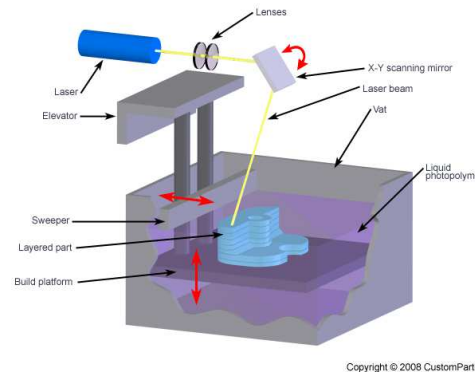


- Jewels... not Tools!



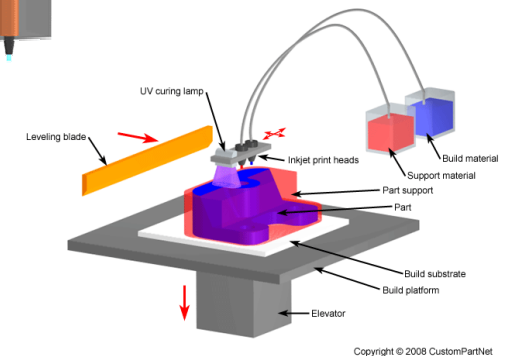
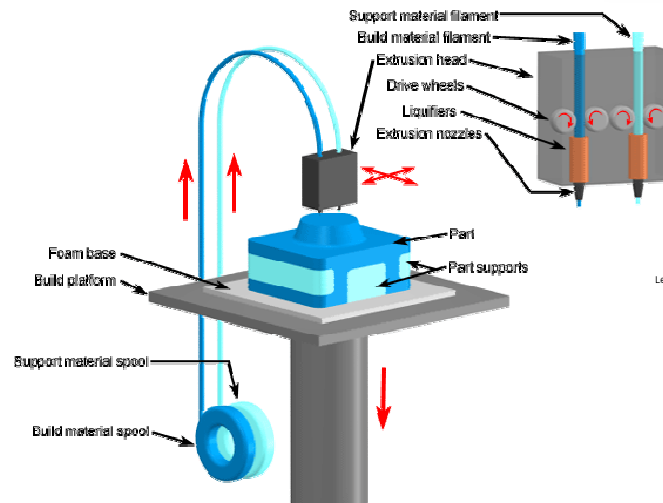
Current Industry Technologies

- Stereo Lithography Apparatus (SLA)
- Selective Laser Sintering (SLS)
- Multi-Jet Modeling (MJM)
- Fused Deposition Modeling (FDM)
- Digital Light Projection (DLP)



Common Threads:

- Expensive Running Costs
- Unstable or Unsafe Materials
- Unreliable Technology
- Material Price Increases
- Health & Safety



What Is Needed

Accessibility to Creativity



Ease of Use



Low Cost
Materials



No Bio Hazards,
Lasers, Smells,
Airborne Dust,
or Melting Plastic



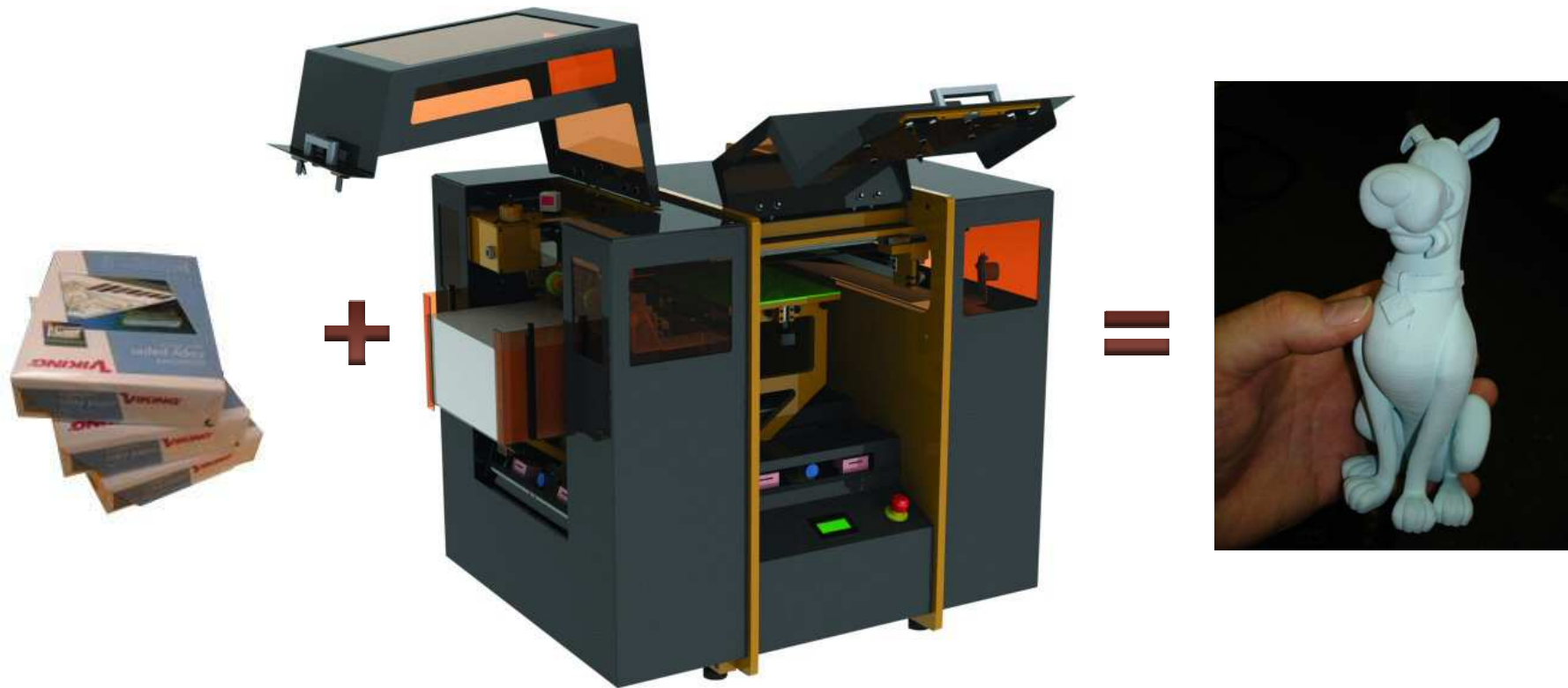
Ubiquitous and
Stable Material



Full Access to 3DP
Technology For Everyone

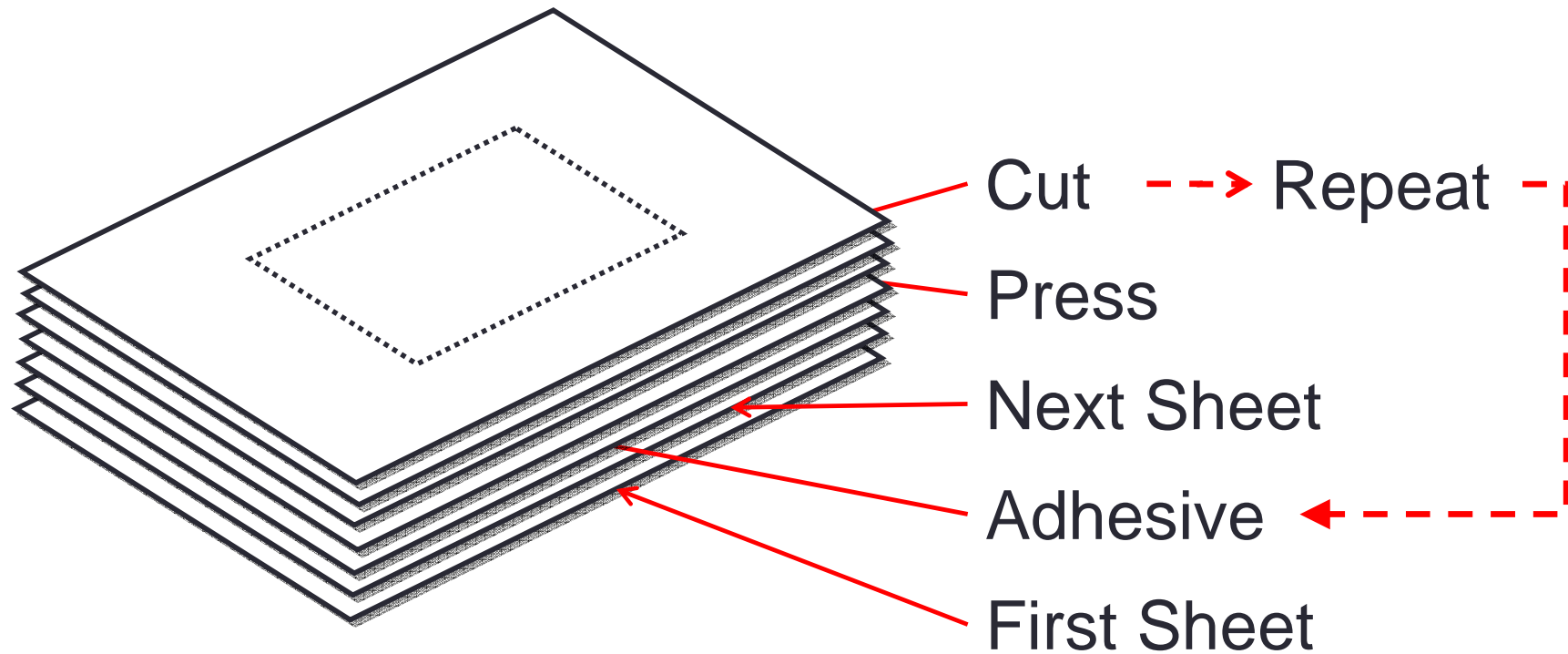
The Solution

Mcor Matrix 300



The world's first paper based 3D printer.

How 3D Printing Works



Simple-Easy to Use

Load A4/Letter
Paper & Adhesive



Setup Build and Remove Part

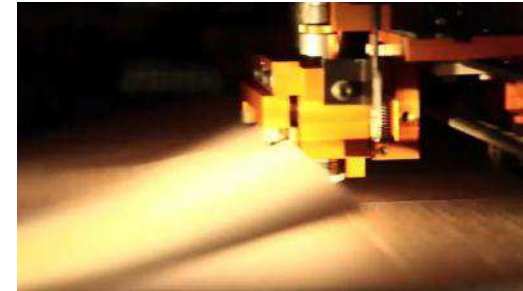
Simple to Use



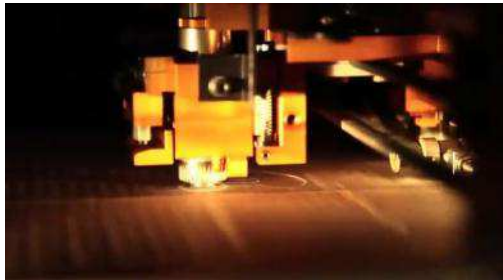
Load Paper



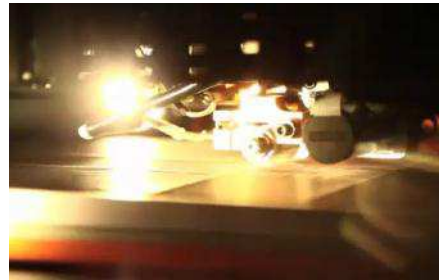
Open 3D Object in SliceIT Software



Click "Print Model"



1st layer is cut



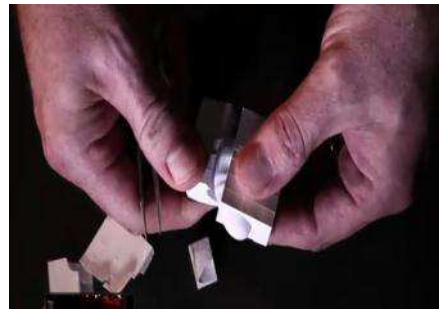
adhesive applied & sheets squeezed together



printer loads the next sheet.



Remove Build Plate

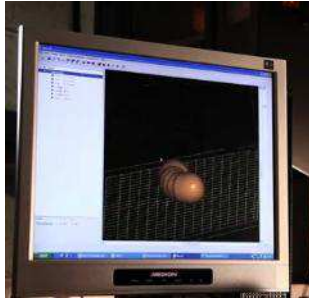


Pull away surrounding paper



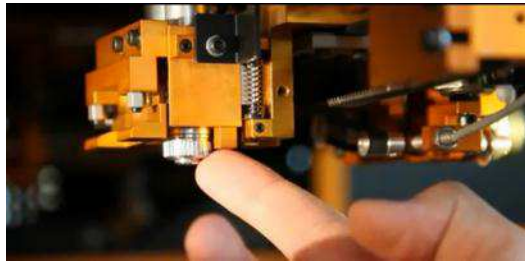
3D Printed object is ready

What Makes 3D Printing Possible



Mcor SliceIT software takes your 3D design and digitally slices it into layers that match the thickness of your paper.

These electronic slices are sent to the Printer one by one, similar to how your PC sends pages of a standard document to your 2D Printer



The Printer has a Tiny Height Adjustable Tungsten Carbide Cutting Tip.
Water based Adhesive is deposited in tiny dimples, by precision delivery system.

Adhesive wheel



Adhesive is concentrated on the area inside the model and the un-needed material is only very lightly held together.....enabling fast and easy model removal

Made from Paper

- Ubiquitous
- Durable
- Cost effective
- Not Messy
- Not Hazardous

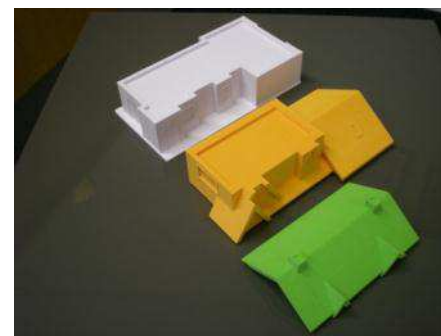
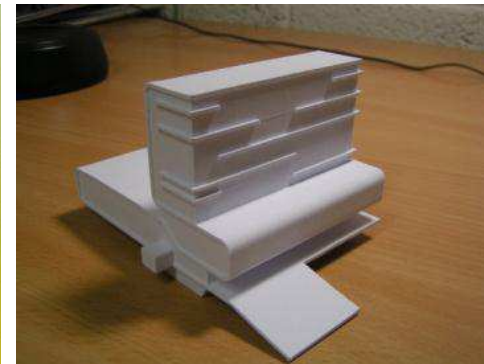
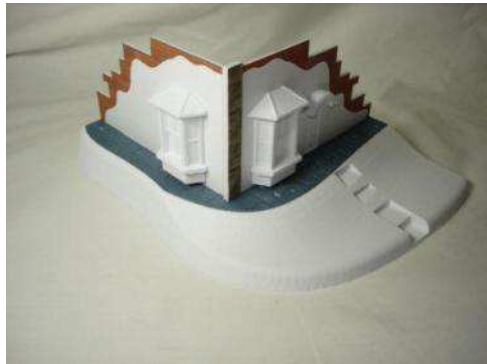
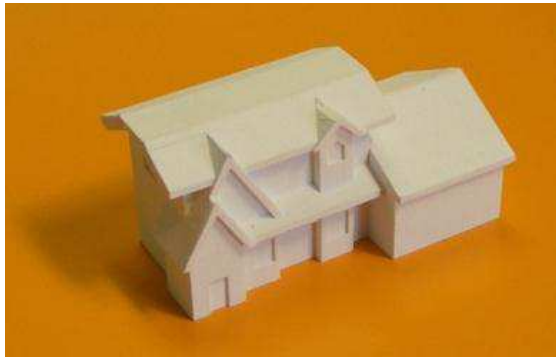


Applications

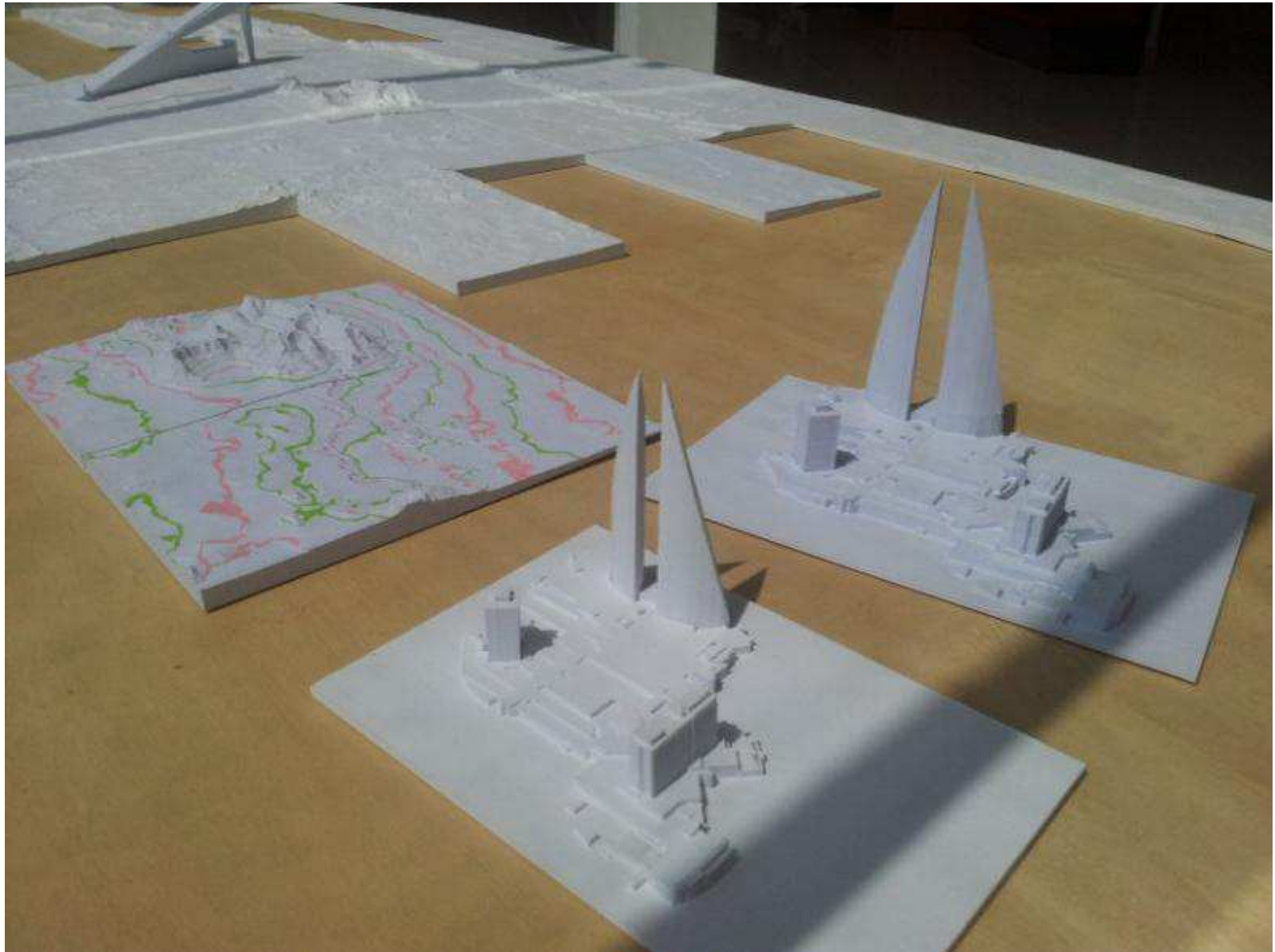
Product Design-Concept



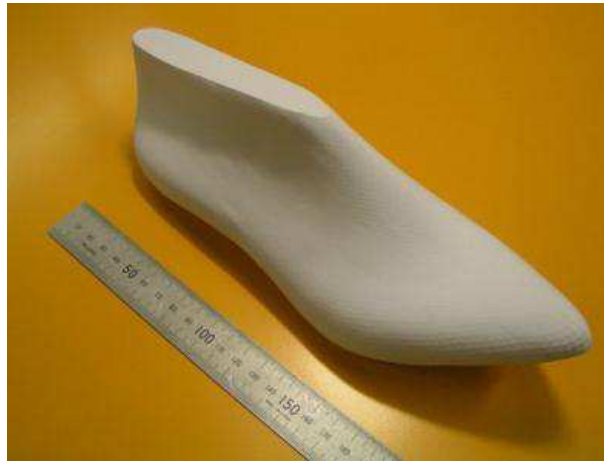
Architectural



GIS



Footwear



Casting

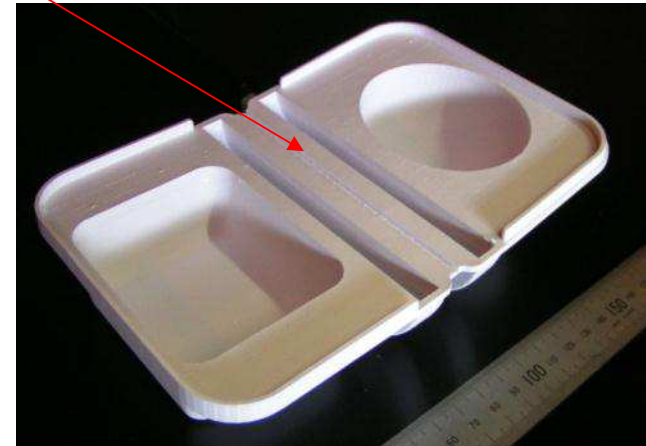
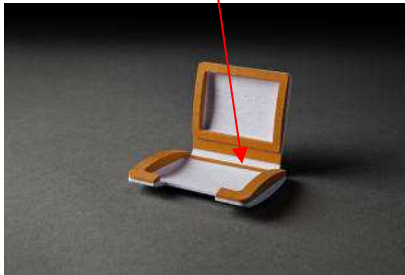


Entertainment-Art



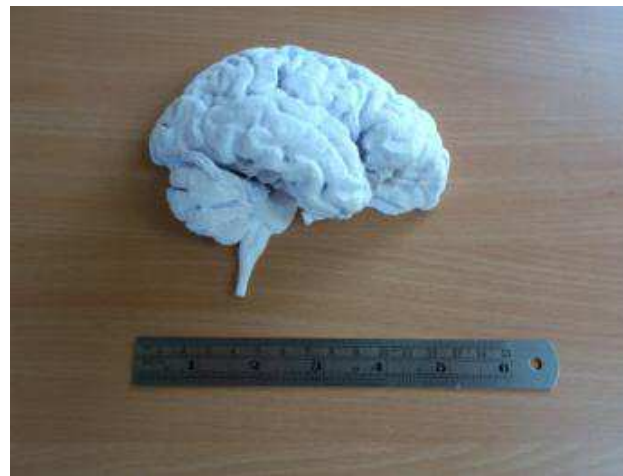
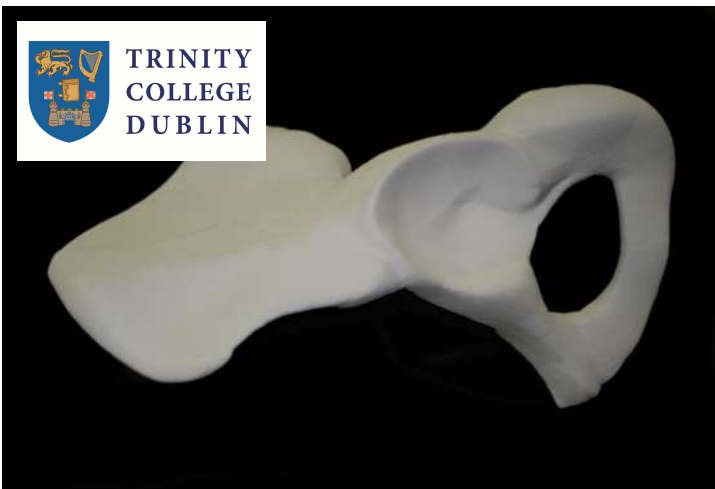
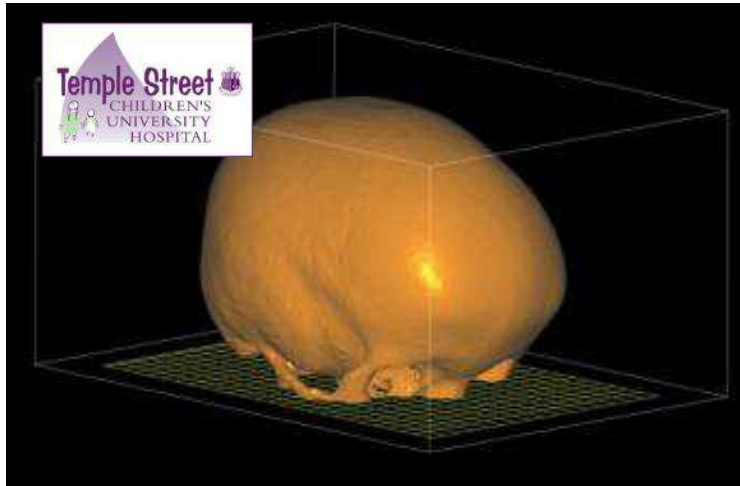
Packaging

Living Hinge

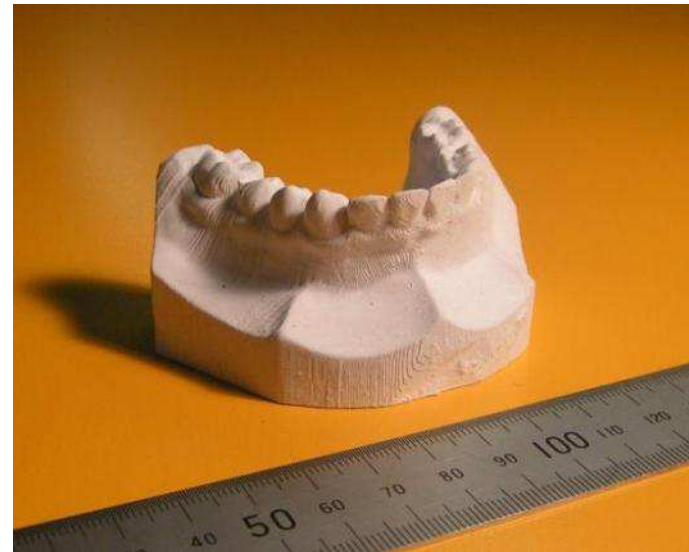
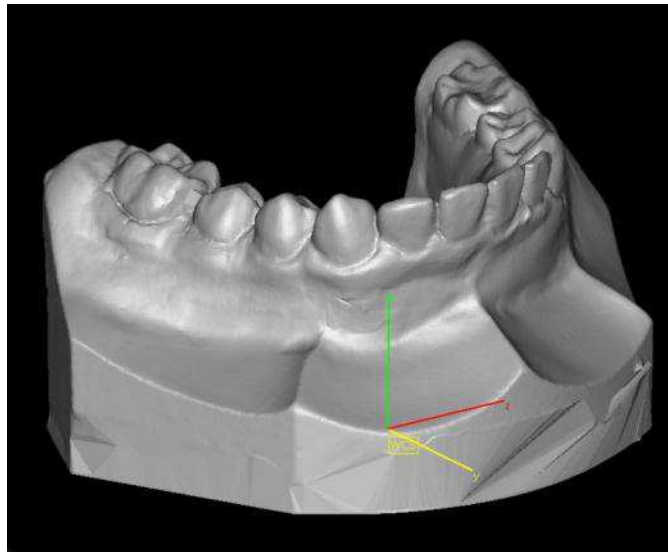


Vacuum forming

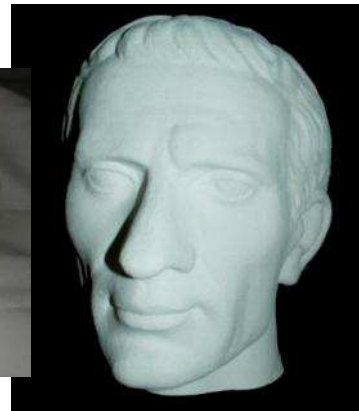
Medical



Dental



Consumer



Education



mcor iris - Simply Revolutionary



Photo Realistic – High Resolution – Eco-Friendly – Best Value

Over 1million Colors
Highest Color Fidelity

5760 x 1440 x 508 dpi

Biodegradable

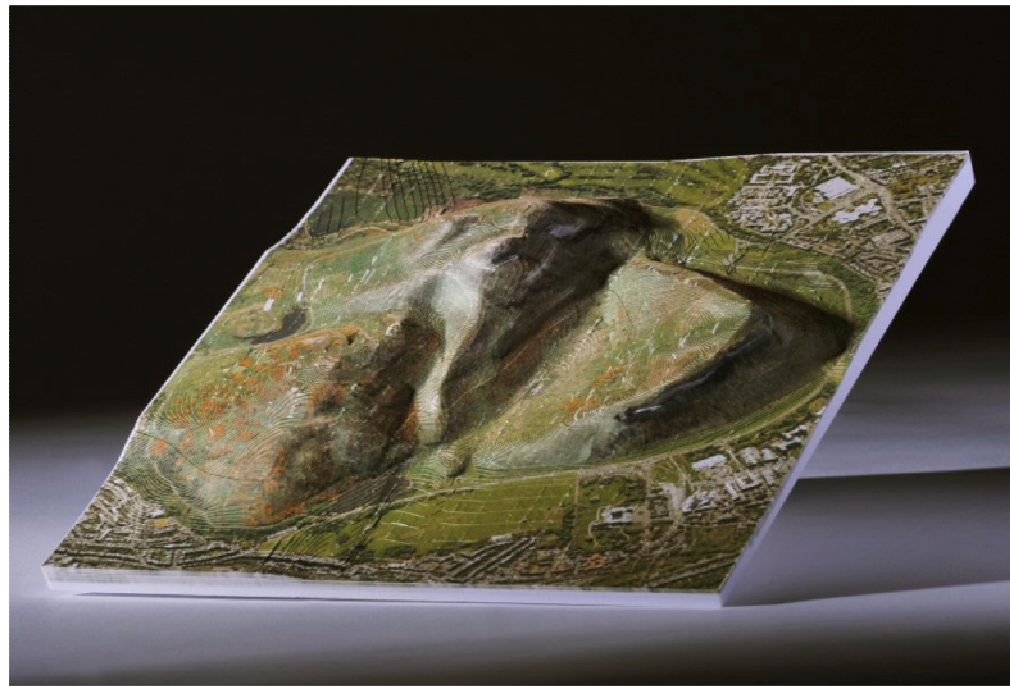
TCO >80% savings

Mcor Iris

- Unmatched color
 - ✓ Photo realistic...1 Million + Colors
 - ✓ High resolution
 - ✓ High color accuracy
- Eco Friendly-no infiltration required
- Unmatched Cost
- Batch Processing

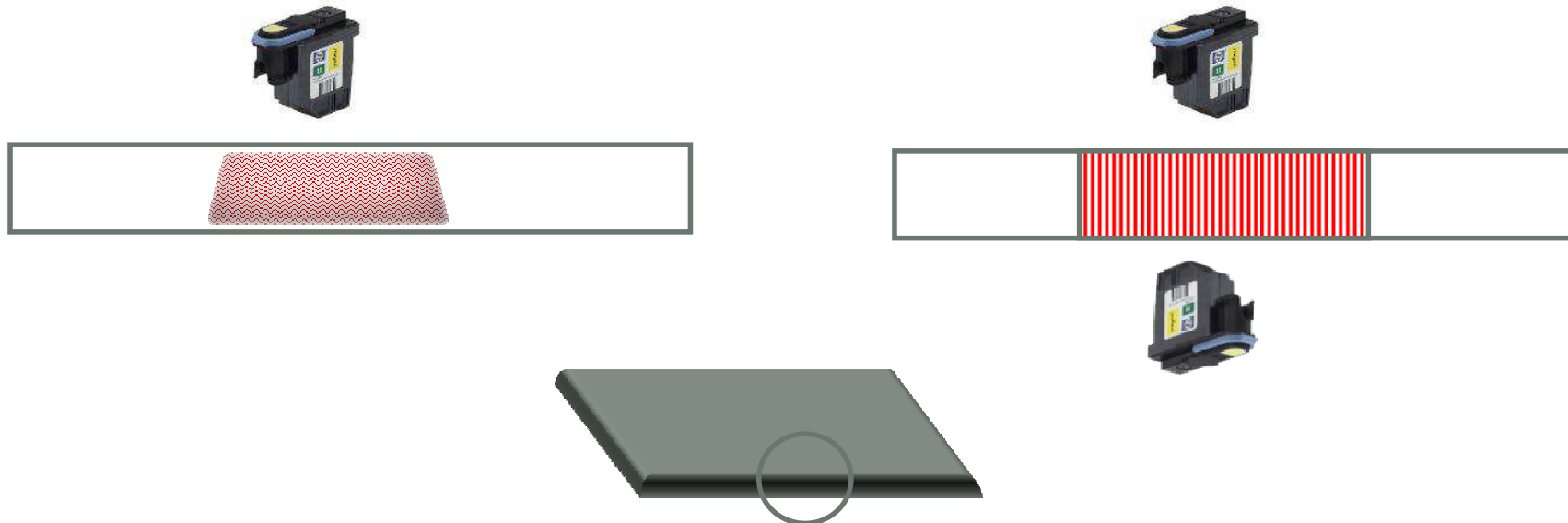
1 Million+ Colors

- Full Color Permeation
- Tops, Bottoms and Sides of all parts



Unmatched Color Resolution and Color Accuracy

- 5760 by 1440 by 508 dpi
- Specially formulated Ink for full color permeation from both sides
- Get the color you want with no bleed



Unmatched Color and Resolution

Picture of Mcor part vs Zcorp part



VS

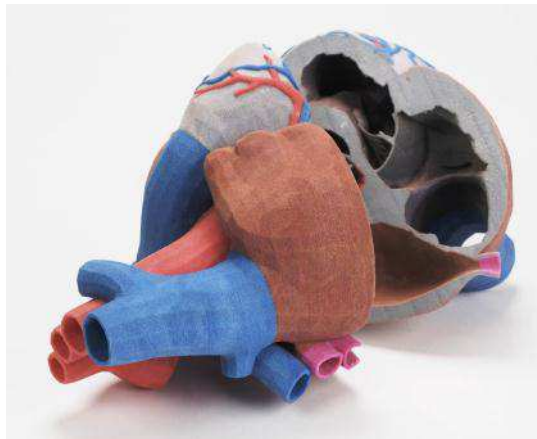


Unmatched Color and Resolution

Picture of Mcor part vs Zcorp part



VS



Unmatched Color and Resolution

Picture of Mcor part vs Zcorp part



VS



Eco Friendly

- Water based adhesive and inks
- Paper-durable, ubiquitous, low cost
- No dull, chalky colors, no dust, no cyanoacrylate.
- Beautiful, full color parts right out of the IRIS



Unmatched Cost



20 cu in	Part cost	Yearly Total Printing 12 parts per wk	Yearly Savings with MCOR
Mcor	\$16	\$9,984	N/A
Powder Printing	\$100	\$62,400	<u>\$52,416</u>

Fast, Batch processing - long term

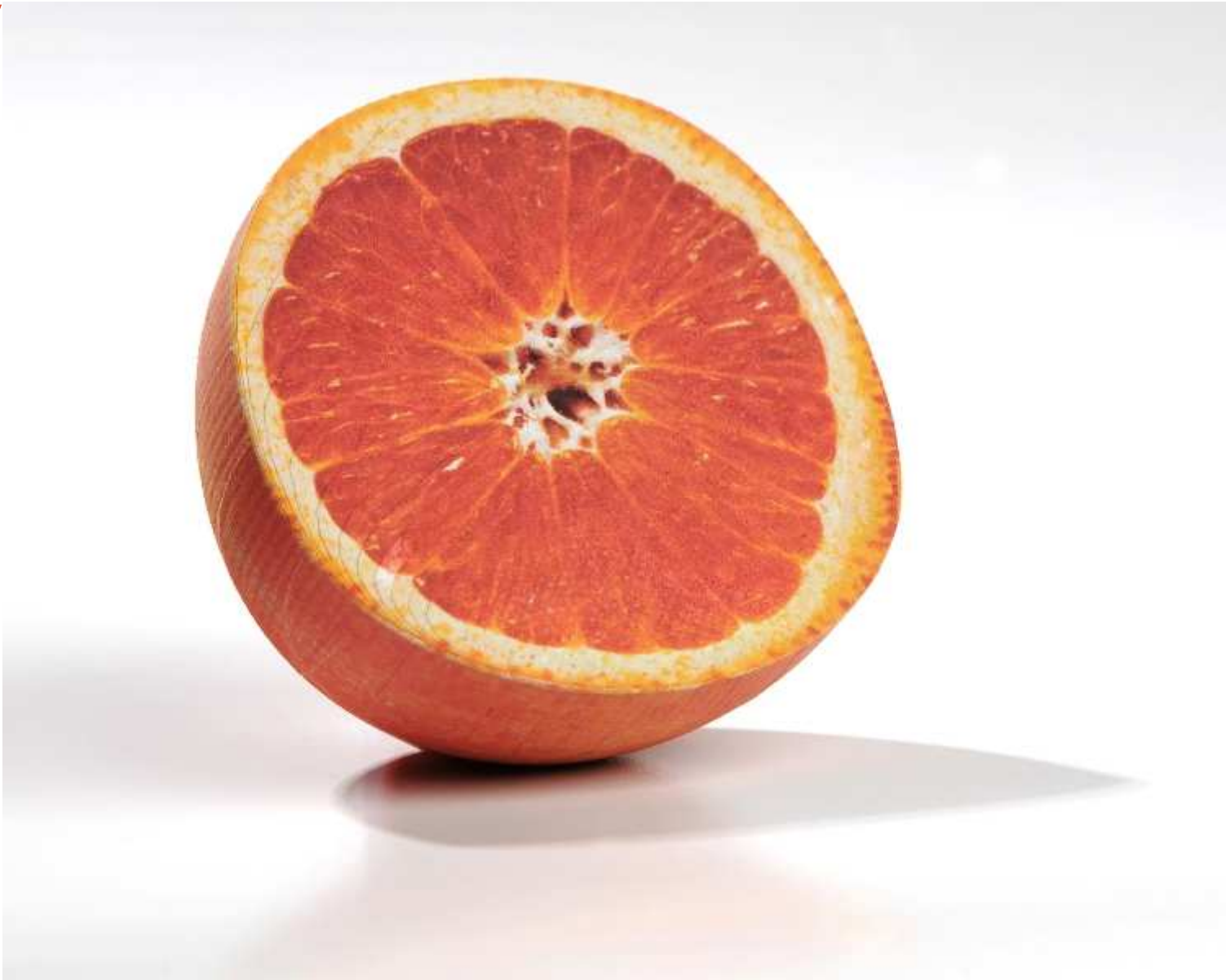
- Why wait to start your next build
- Like two machines in one
- Future proof investment due to upgradable print engine external to the machine
- Don't get caught out when head manufacturer discontinues heads
- Upgradeable color in the future
- Only pay for color when you use it.



Gallery



Gallery



Gallery



Gallery



Gallery



Gallery





Gallery



Gallery



Gallery



Lowest Running Costs!



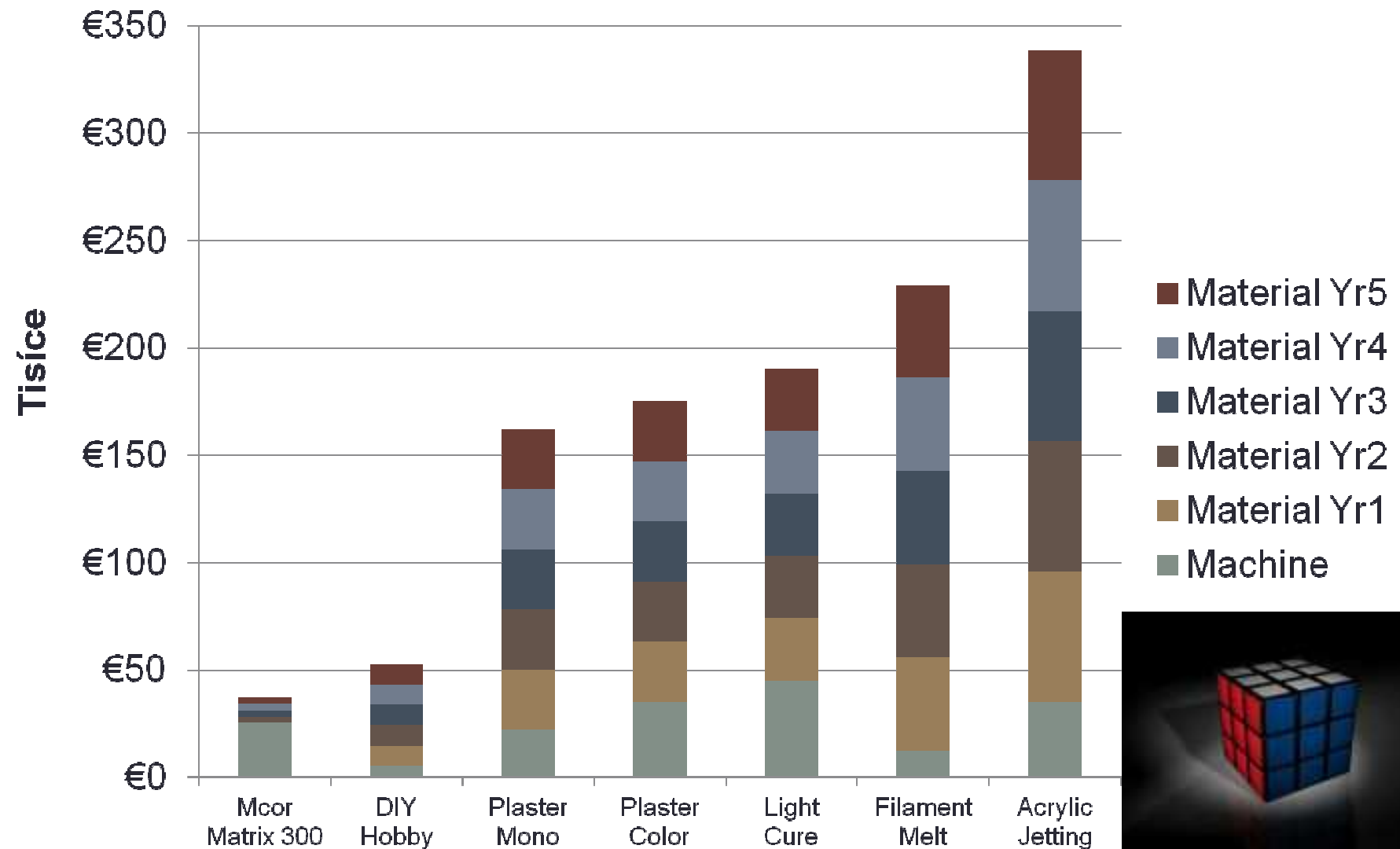
How Do You Get The Most From Your Budget?

Take Control of your costs!



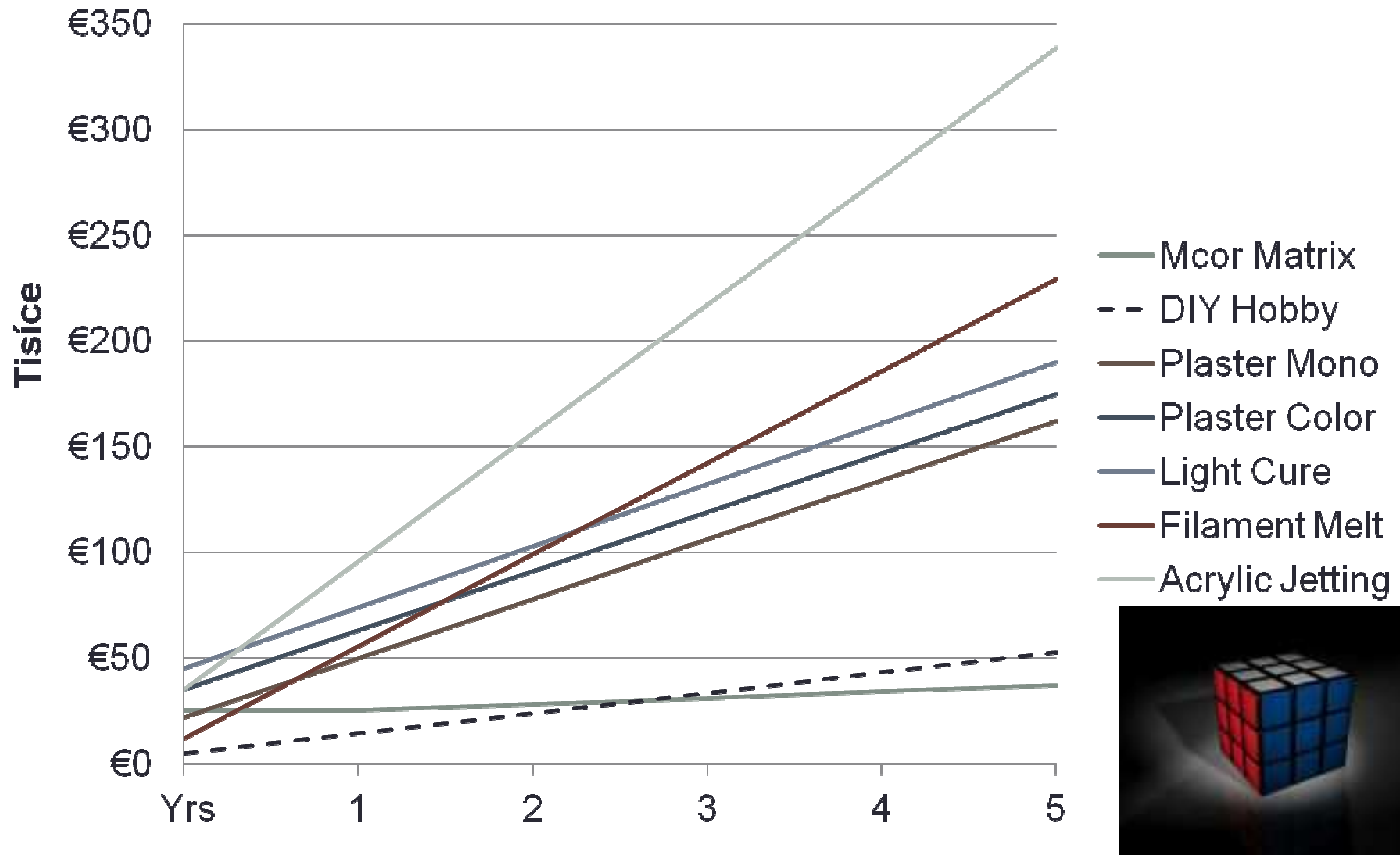
20 cu in	Part cost	Yearly Total 4 parts per wk	Yearly Savings with MCOR
Mcor	€14	€2,945	N/A
Powder Printing	€90	€18,720	<u>€15,775</u>
FDM	€120	€24,960	<u>€22,015</u>

Total Cost of Ownership



Approximate figures based on printing 1 x 17 cubic inch model per day. Equivalent material to a standard Rubix Cube.

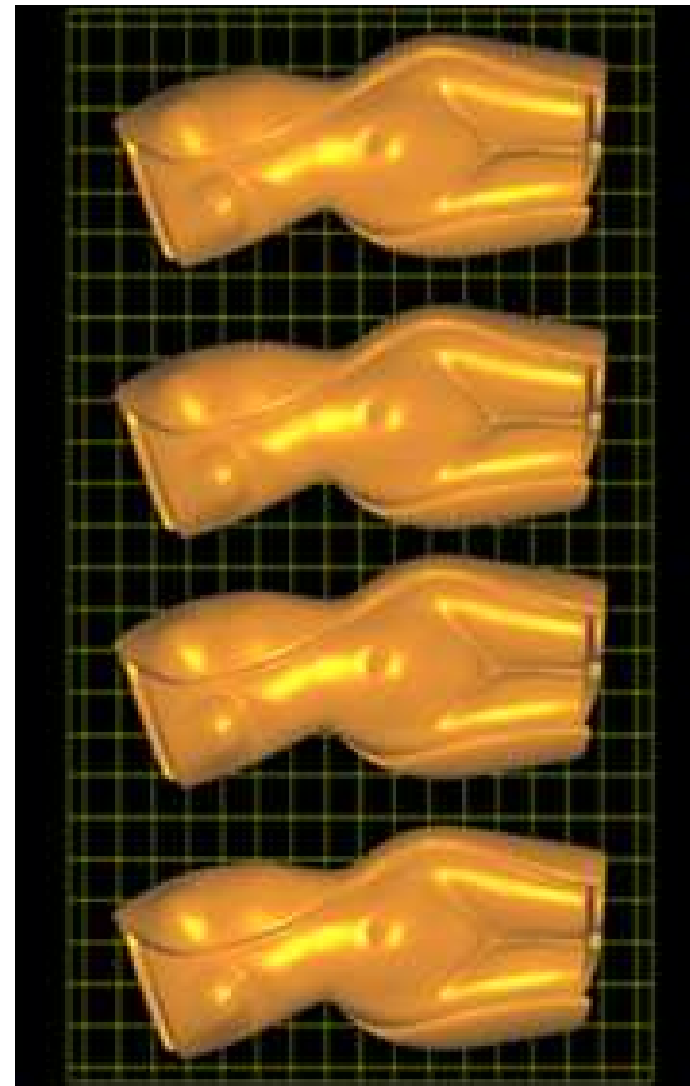
Total Cost of Ownership



Approximate figures based on printing 1 x 17 cubic inch model per day. Equivalent material to a standard Rubix Cube.

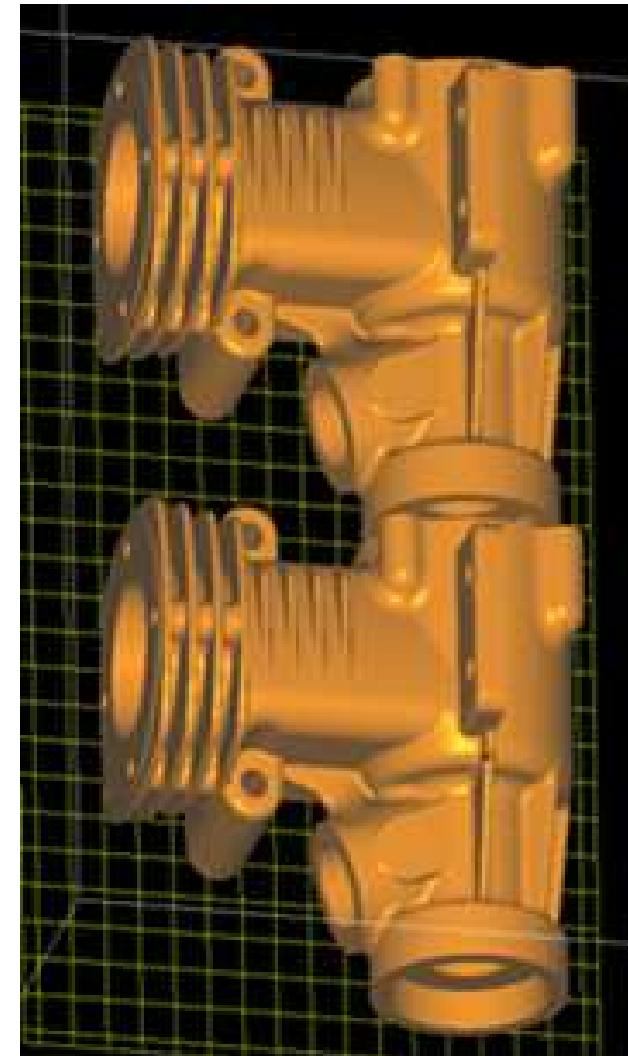
Cost of Models - Torso

Build time for 4 off	42 hours
Maximum per year	819
Technology Used	Part Cost each
Mcor M300+ Mono	€3.50
Mcor Iris – Colour part	€7
Plaster Based Mono	€32
Plaster Based Colour	€38
ABS Plastic Based or Digital Light Cure	€42
Material Jetting	€72



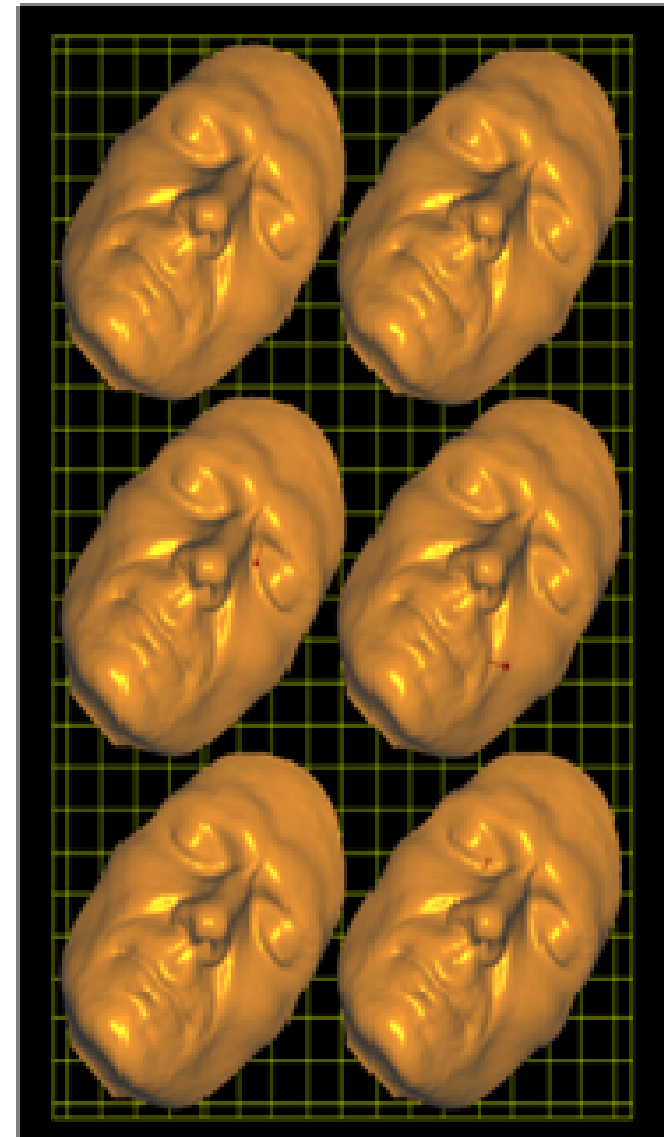
Cost of Models - Engine

Build time for 2 off	88 hours
Maximum per year	197
Technology Used	Part Cost each
Mcor M300+ Mono	€19.80
Mcor Iris – Colour part	€40
Plaster Based Mono	€90
Plaster Based Colour	€106
ABS Plastic Based or Digital Light Cure	€120
Material Jetting	€209



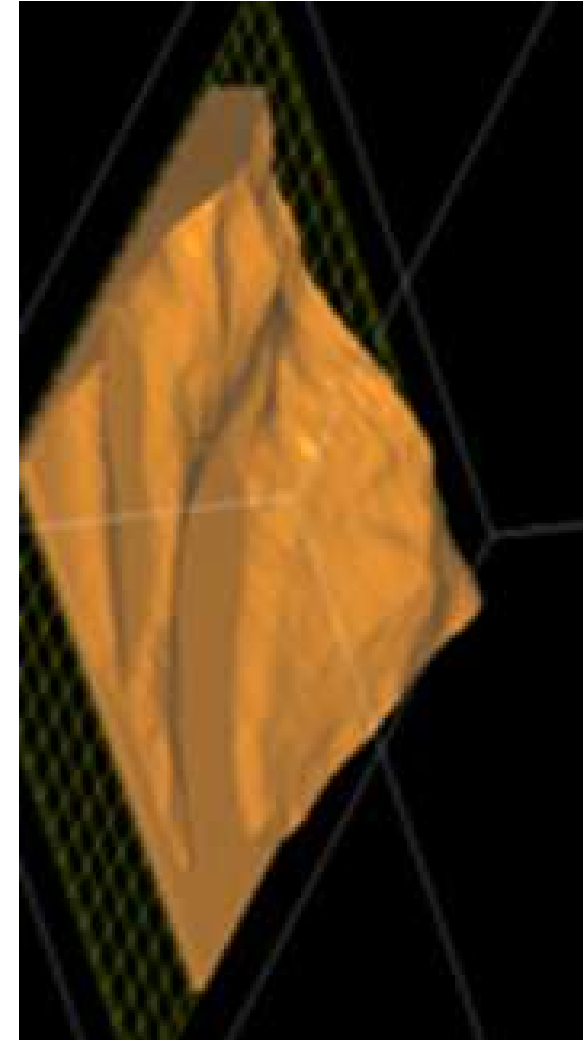
Cost of Models - Face

Build time for 6 off	36 hours
Maximum per year	1343
Technology Used	Part Cost each
Mcor M300+ Mono	€2.16
Mcor Iris – Colour part	€5
Plaster Based Mono	€24
Plaster Based Colour	€28
ABS Plastic Based or Digital Light Cure	€28
Material Jetting	€43



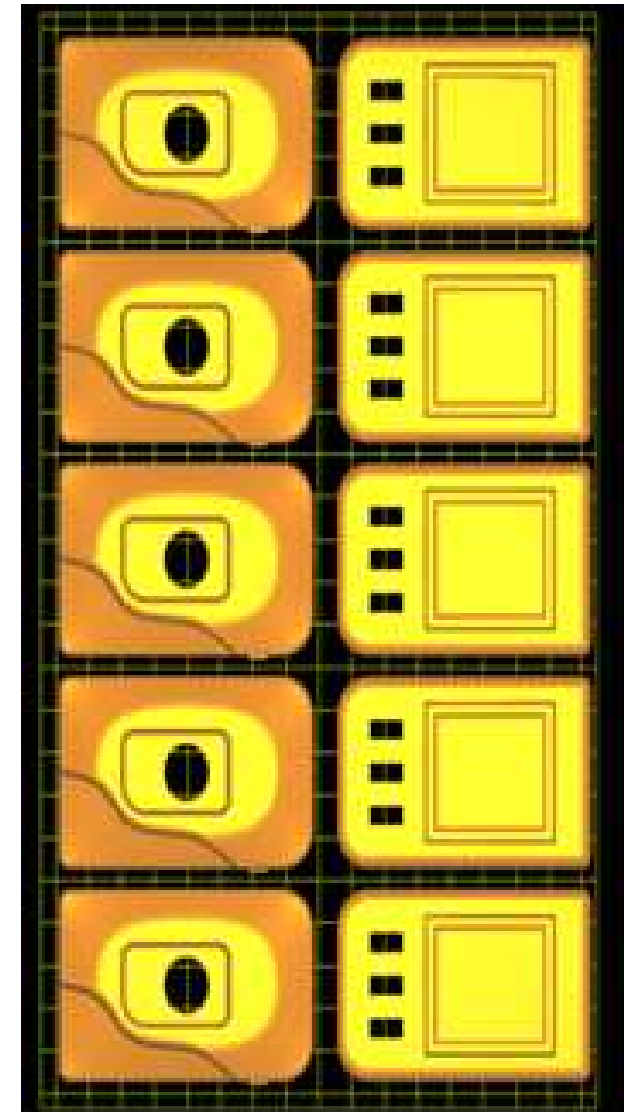
Cost of Models - GIS

Build time for 1 off	23 hours
Maximum per year	375
Technology Used	Part Cost each
Mcor M300+ Mono	€8
Mcor Iris – Colour part	€20
Plaster Based Mono	€95
Plaster Based Colour	€112
ABS Plastic Based or Digital Light Cure	€123
Material Jetting	€212



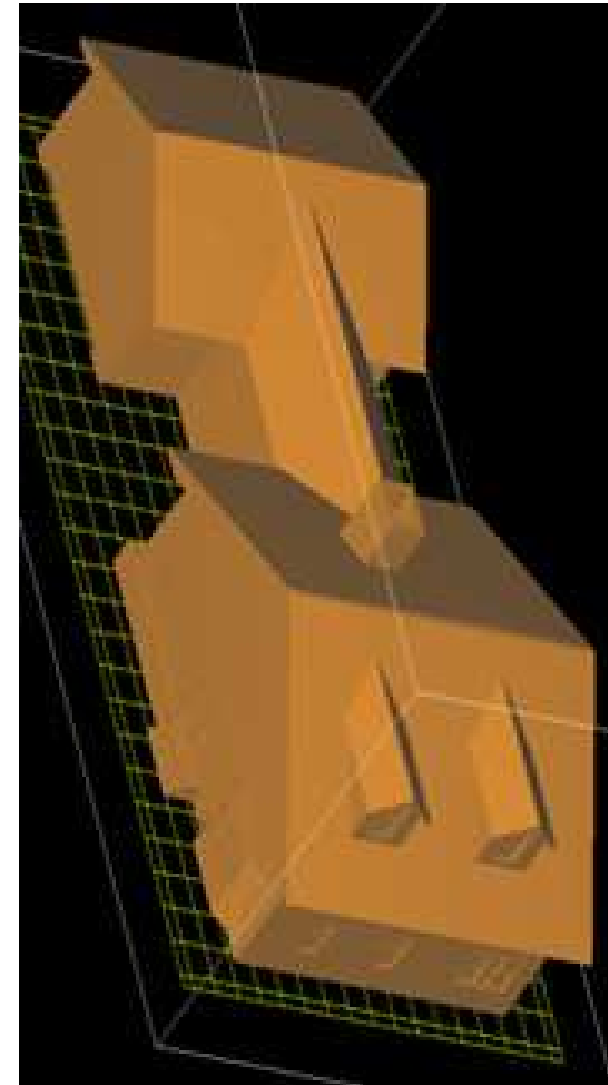
Cost of Models – Camera (Half)

Build time for 10 off	20 hours
Maximum per year	4380
Technology Used	Part Cost each
Mcor M300+ Mono	€0.66
Mcor Iris – Colour part	€1.50
Plaster Based Mono	€6
Plaster Based Colour	€7
ABS Plastic Based or Digital Light Cure	€18
Material Jetting	€31



Cost of Models - AEC

Build time for 10 off	52 hours
Maximum per year	167
Technology Used	Part Cost each
Mcor M300+ Mono	€17
Mcor Iris – Colour part	€35
Plaster Based Mono	€352
Plaster Based Colour	€420
ABS Plastic Based or Digital Light Cure	€470
Material Jetting	€800



Why Choose Mcor?

- ROI - Cost Savings Alone Justify Mcor
- Accessibility - Easy To Use & Safe
- Affordable - Low Cost Consumables
- Health & Safety - No Bio-Hazards
- Future Proof – Accessible Materials
- Reliability - Stable Technology & Material

Unlimited Mono Printing At One Annual Fixed Price - €2,945 per year.



Enough To Print
On Up To 300 Reams



7 Litres Of Adhesive
50 Blades

Up to 39,600 Cubic Inches
Per Year of 3D Printing

Almost 40 times more material to plaster based alternative.
Equivalent of €140,000!! In Plaster

Case Study

Doctors in Belgium use Mcor paper-based 3D printing to dramatically reduce surgical time

- Challenge: Shortening surgical time
- Strategy: 3D printing physical bone models
- Results: Better outcomes, time and cost savings



Making a change

The team purchased the Mcor 3D printer after five years of using a ZPrinter

The ZPrinter produced more costly models and required an extensive post-processing step that employed toxic chemicals (cyanoacrylate).

“We went looking for an eco-friendly solution and found Mcor,” says Olszewski.

Mcor 3D printers are the only ones that create models from paper (standard Letter/A4 sheets). When the sheets are cut and bound together, the model is tough, durable and stable – no infiltration is required. After use, models can be disposed of in the recycling bin for cradle-to-grave sustainability.

Mcor 3D printers employ water-based adhesive – no toxic resins – enabling the machine to easily co-exist in an environment with other technologies. Part cost is 5 percent of other technologies’ costs, and total cost of Mcor ownership is a fraction of that of the competition.

Olszewski estimates that a model made with Mcor costs about half that of the ZPrinter and about one-tenth that of stereolithography. With Olszewski’s team making models every day, that’s a savings of more than 20,000 € per year.



“There are many potential applications in medicine for Mcor’s affordable and eco-friendly process,” says Olszewski. “Look for 3D paper printing not only in surgery, but in medical equipment engineering and biomedical engineering. We’re really at the beginning.”



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